

# Stop Exhaust Leaks



The Donaldson Stepped SealClamp™, available from 2.5" to 5.0" diameters, has a unique stepped seal that is not available from competitors.

## Features:

- Pre-assembled for easy installation
- V-groove installation indicator
- 360° stepped shape improves joint seal

## Benefits:

- Requires less torque than other brands
- Visual reference to proper torque and tightening
- Reduces exhaust leaks and noise

## Shoptalk

### TRUCKING



### MINING



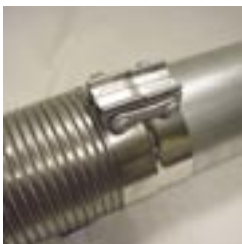
### CONSTRUCTION



## Unique design with fully assembled hardware!



1. Position the SealClamp over the smallest tube. The larger end of the clamp must be on the overlapping tube or flex.



2. Locate the step of the clamp to the overlapping tube at the joint.



before



after

3. Using the v-groove as a visual guide, alternately tighten the bolts until the v-groove is approximately half closed (60 ft. lbs. torque maximum).

More information on Stepped SealClamp™ exhaust sealing clamps is located at  
[www.donaldson.com/en/exhaust/support/datalibrary/000213.pdf](http://www.donaldson.com/en/exhaust/support/datalibrary/000213.pdf)

**Shoptalk**



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