



## Caution: Replace Damaged or Missing VacValves Immediately!



The Vacuator™ Valve, standard on the majority of Donaldson air cleaners, is an important part of the functionality of the air cleaner during the pre-cleaning stage.

**If your VacValve is cracked, torn, remains open or is missing, dust particles that are normally expelled can deposit themselves onto the filter and will shorten air filter service life. Replace it!**

### Shoptalk

TRUCKING



MINING



CONSTRUCTION





For proper operation, the VacValve should be located at the lowest point on the air cleaner or with the dust cup pointing down.

The Donaldson Vacuator Valve, also known as VacValve, is made in a variety of sizes and shapes to fit various applications. The Donaldson part number is molded into each part for easy identification. On a standard air cleaner the dust cup, where pre-cleaned dust is collected, is normally under a slight vacuum when the engine is running.

The normal engine pulsing of the vacuum causes the VacValve to open and close. This action automatically expels any collected dust and water. The VacValve also unloads when the engine is stopped.

More information is available by contacting inside sales at 1-800-374-1374 and requesting a Engine Air Cleaners catalog

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## Shoptalk



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